



ENVIRONMENTALTEST
SERVICES

# roketsan



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#### **ENVIRONMENTAL CONDITIONS TEST SERVICES**

The Environmental Conditions Test Laboratories within Roketsan offer objective, impartial and high-quality test services to defense industry companies and other institutions and organizations.

The Environmental Conditions Test Laboratory's adventure started in 1991. The laboratory was accredited by the Turkish Accreditation Agency (TÜRKAK) in 2012 and was certified with military standards (MIL-STD-810F/G, MIL-STD-331/167). Upon the accreditation of the center, the tests conducted gained validity in international platforms, and the sustainability of the quality and reliability are secured with the continuity (renewal) of the accreditation every year. The environmental conditions test laboratory fulfils the test requirements of the civilian and military institutions and organizations and continues to provide the best services by prioritizing quality in testing and measuring activities. During the tests conducted within the scope of the accreditation, the preservation of the test piece in proper conditions within ROKETSAN's testing facilities and the handling services are also fulfilled in line with the ISO 17025 standards. Roketsan's test capabilities consist of the test infrastructures either covered or not covered by the accreditation.

Environmental conditions tests infrastructure is capable of testing energetic material and test systems and laboratory's setup meets the DoD (Department of Defense) standards. Environmental conditions test infrastructure is mainly composed of mechanical tests, climatic tests and abrasion resistance tests. Climatic tests contain the low-high temperature storage and functioning tests, humidity tests, temperature shock tests, icing-freezing tests; mechanical tests feature the vibration, conditioned vibration, mechanical shock, loose cargo, free-fall drop and acceleration tests; and abrasion-resistance tests include the rain tests, salt fog, high altitude, impermeability and immersion test infrastructures.

Thanks to its infrastructure and its staff's competence, the environmental test laboratory has also testing and reporting capabilities in line with the standards and methods (ITOP, STANAG, DO-160, ISO 16750, RTCA, MIL-STD-7743, TS EN 60068, etc.) that are not covered by the accreditation. Test services within such context are delivered for fulfilling the requirements of the defense industry and other sectors. Auxiliary equipment such as mobile data collection systems and sensors, power supplies, oscilloscope, signal generators, all types of hand tools, video recorders and cameras to record test stages that may be required by the institutions and organizations receiving test services, and industry gases such as liquid-gas nitrogen, argon and helium, and essential handling equipment are provided.



#### **ENVIRONMENTAL CONDITIONS TEST CAPABILITIES**

Environmental condition tests are comprehensive physical impact tests to observe, how the external factors that a product may experience throughout its life-cycle will have an impact on a product and to adopt the measures against any negative impacts. The tests to be applied to the test samples are being identified and implemented within the scope of a matrix by taking the life-cycle and the environment of the products into consideration. Moreover, all types of engineering and technical consultancy services related to the tests are being provided.

#### **MECHANICAL TESTING CAPABILITIES**

#### **VIBRATION TEST SYSTEM - 1**

Vibration tests are run in order to measure and simulate all types of resistance and functionality impacts that the test piece may undergo throughout its life-cycle. Vibration Test System features Sine, Random, Classical Shock, SOR, ROR, SROR, SRS vibration test qualities.

Test system is capable of generating half-sine, saw tooth, square wave shocks.

Maximum Power/Random: 80 kN
Maximum Power/Sine: 64 kN
Maximum Displacement: 38 mm
Frequency Range: 5-3000 Hz

Sliding Table Sizes:

Vibrator Armature Diameter: 70 cm
 Minimum Shock: 1 g, 75 ms
 Maximum Shock: 110 g, 1.55 ms

1200 x 1200 mm





#### VIBRATION TEST SYSTEM – 2 and VIBRATION TEST SYSTEM – 3

Vibration tests are run to measure and simulate all types of resistance and functionality impacts that the test piece may undergo throughout its lifecycle. Vibration Test System-2 and Vibration Test System-3 include the Sine, Random, Classical Shock, SOR, ROR, SROR, SRS working test features. The two independent systems can operate synchronously with the multiple vibration function (push-push, push-pull). The special seismic floor enables the sea impact tests up to 1 Hz. The sliding table within the Vibration Test System-2 and Vibration Test System-3 can be run in special positions depending on the test piece features and the vibrators can be operated in various distances and angles independent from the sliding table.

Test system contains half sine, saw tooth, square wave shock generation capabilities.

Maximum Power/Random: 200 kN
 Maximum Power/Sine: 160 kN
 Maximum Test Piece Weight Horizontal: 2000 kg

Maximum Test Piece Weight Vertical: 2000 kg
 Maximum Displacement: 75 mm
 Frequency Range: 1-2500 Hz

Frequency Range: 1-2500 HzSliding Table Sizes: 2000 x 2000 mm

• Armature Expander Sizes: 1200x1200 mm

Vibrator Armature Diameter: 82 cm
 Minimum Shock: 1 g, 70 ms
 Maximum Shock: 133 g, 1 ms



Vibration Test System - 2 And Vibration Test System - 3

#### **VIBRATION TEST SYSTEM - 4**

Vibration Test System-4 includes Sine, Random, Classical Shock, SOR, ROR, SROR working test features.

Maximum Power/Random: 22.2 kN
Maximum Power/Sine: 22.2 kN
Maximum Displacement (P-P): 50.8 mm
Frequency Range: 5-3000 Hz
Sliding Table Sizes: 600 x 600 mm

• Vibration Armature Diameter: 440 mm



Vibration Test System - 4



#### **VIBRATION TEST SYSTEM - 5**

Vibration Test System-5 includes Sine, Random, Classical Shock, SOR, ROR, SROR, SRS working test features.

Maximum Power/Random: 35.6 kN
Maximum Power/Sine: 35.6 kN
Maximum Displacement (P-P): 76.2 mm
Frequency Range: 5-3000 Hz

900 x 900 mm

• Vibration Armature Diameter: 440 mm

• Sliding Table Sizes:



Vibration Test System - 5

#### **CONDITIONING VIBRATION SYSTEM**

In particular to Roketsan, this is a combined test system where extreme hot and cold extreme conditioning vibration tests are all carried out.

Conditioned Vibration Test System contains Sine, Random, Classical Shock, SOR, ROR, SROR, SRS working test features. Minimum Temperature: -40°C
 Maximum Temperature: 71°C
 Maximum Test Capability Area: 4 m<sup>2</sup>
 Maximum Test Volume: ~7 m<sup>3</sup>



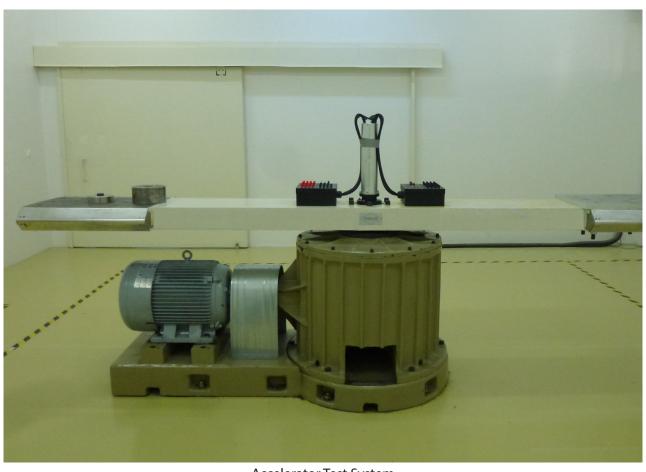
**Conditioning Vibration System** 



#### ACCELERATOR TEST SYSTEM

Accelerator tests are executed to measure whether the resistance, operation and functions of the test sample is affected by the accelerations that may arise due to maneuvers, momentum and deceleration processes the test sample may be exposed to in its life-cycle.

Acceleration Range: 3-100 g
Maximum Load: 100 kg
Maximum Rotational Speed: 267 rpm
Arm Diameter: 2000 mm
Direction of Rotation: Clockwise
Number of Slip Rings: 58



**Accelerator Test System** 

# HALT/HASS TEST SYSTEM (Highly Accelerated Life Test / Highly Accelerated Stress Screen)

Test samples are exposed to accelerated life tests and high-speed climatic stress tests at high level environmental conditions within the scope of the Halt/Hass Test System.

Temperature Range: -100°C / +200°C
 Temperature Change Rate: 100°C / min.

• Vibration: Maximum 100 g RMS

at the vertical axis

Frequency Range: 5-10000 Hz
 Cabin Volume: ~0.3 m<sup>3</sup>



Halt/Hass Test System



#### MECHANICAL SHOCK TEST SYSTEM

Mechanical Shock Tests are being implemented to measure and simulate the mechanical shock effects of the air, land and sea environments that the test piece may be exposed to throughout its life-cycle.

• Table Size: 950x1150 cm

Maximum Load: 450 kgMaximum Acceleration: 600 g

• Minimum/Maximum Wave Length: 2 ms./80 ms.

• Wave Type: Half Sine, Square, Saw tooth



Mechanical Shock Test System

#### ABRASION-RESISTANCE TEST CAPABILITIES

#### SALT FOG TEST SYSTEM - 1

Salt Fog Tests are carried out to identify the resistance of the test piece's surface coatings against the accelerated corrosion impacts. Salt Fog Test System-1 is used in the tests of the subsystem level test samples.

Cabin Volume: ~1 m<sup>3</sup>
 Maximum Load: 150 kg

• Temperature Range: Environment / +55°C

• Solution Spraying Amount: 0,5 l/h



Salt Fog Test System - 1



#### SALT FOG TEST SYSTEM - 2

Salt Fog Tests are carried out to identify the resistance of the test piece's surface coatings against the accelerated corrosion impacts. Salt Fog Test System-2 is being used in the tests of the system level test samples.

Cabin Volume: ~14 m³
 Maximum Load: 1500 kg

• Temperature Range: Environment / +55°C

• Solution Spraying Amount: 0,5 l/h



Salt Fog Test System - 2

#### **RAIN TEST SYSTEM**

Rain Tests are conducted in order to determine the test piece's endurance to the effects of rain that will be exposed to throughout its life-cycle. Rain test system features configurable spraying apparatus and builds a customized test area for the test piece.

• Cabin Volume: ~46 m³

• Maximum Load: 2000 kg

• Implementation Range: 276 kPa (MIL-STD 810G Prosedür II)

• Implementation Range: 278 l/h/m² (MIL-STD 810G Prosedür III)



Rain Test System



#### **ALTITUDE TEST SYSTEM - 1**

Altitude Tests are carried out to determine the test piece's resistance to the high altitude low pressure effects to which the test piece will be exposed during its use. Altitude shock tests can be conducted with the altitude test system.

Cabin Volume: ~1.5 m³
 Maximum Load: 250kg

Temperature Range: -75°C/+120°C
 Temperature Change Rate: 5°C/min.

• Humidity Range: 5% - 95%

• Pressure Range: 1 mbar – environment



Altitude Test System - 1

#### ALTITUDE TEST SYSTEM - 2

Altitude Test System-2 can execute low pressure and temperature tests.

Cabin Volume: ~0.6 m³
 Maximum Load: 80kg

• Temperature Range: -75°C / +100°C

• Temperature Change Rate: 1.5°C / min. (Heating),

1°C / min. (Cooling)

• Pressure Range: From the Environment to ~1mbar

• Pressure Change Rate: Environment Pressure - 1mbar 30 min.



Altitude Test System - 2



#### **IMMERSION TEST SYSTEM**

Immersion Tests are carried out to measure the test piece's resilience and test the functionality of the test piece after the immersion process. The test piece is either partly or fully immersed to the water.

- Cabin Volume: ~4.5 m<sup>3</sup>
- Conditioning test environments can be established



**Immersion Test System** 

#### **IMPERMEABILITY TEST SYSTEM**

Impermeability Tests are conducted to examine the test piece's behavior under pressure. This test system functions as pressurize in timewise principle and features pressure water and vacuum test capabilities.

Cabin Volume: ~0.8 m³
Maximum Load: 50 kg

• Pressure Range: Environment - 2 kgf./ cm<sup>2</sup> (1,96133 bar)

• Amount of Water inside the Cabin: 100 liters



Impermeability Test System



#### **CLIMATIC TEST CAPABILITIES**

#### **CONDITIONING CABIN - 1**

Climatic tests are implemented to measure and simulate the effects of the temperature and humidity the test sample will be exposed to throughout its life-cycle. Conditioning Cabin-1 features the capability to execute icing-freezing tests in addition to temperature and humidity tests and system level tests can be carried out at the cabin.

Cabin Volume: ~38 m³
 Maximum Load: 2000 kg

• Temperature Range: -70°C / +150°C

• Temperature Change Rate: 5°C/min.

• Humidity Range: %2 - %98 RH

• Icing-Freezing Water Temperature: 3°C-Environment

• Maximum Ice Thickness: ~ 50 cm



Conditioning Cabin - 1

Conditioning Cabin-2 is capable of executing temperature and humidity tests and system-level tests.

Cabin Volume: ~34 m³
 Maximum Load: 2000 kg

Temperature Range: -75°C / +100°C
 Temperature Change Rate: 3°C / min.
 Humidity Range: %20 - %95 RH



Conditioning Cabin - 2



Conditioning Cabin-3 is capable of executing temperature and humidity tests and system-level tests.

Cabin Volume: ~9 m³
 Maximum Load: 500 kg

Temperature Range: -75°C / +100°C
 Temperature Change Rate: 3°C / min.
 Humidity Range: %20 - %95 RH



Conditioning Cabin-3

Conditioning Cabin-4 is capable of executing temperature and humidity tests and system-level tests.

Cabin Volume: ~9 m³
 Maximum Load: 500 kg

• Temperature Range: -75°C / +100°C

• Temperature Change Rate: 3°C/ min.

• Humidity Range: %20 - %95 RH



Conditioning Cabin-4



Conditioning Cabin-5 is capable of executing temperature, humidity and altitude tests and can carry out system level tests.

Cabin Volume: ~1.5 m³
 Maximum Load: 250 kg

Temperature Range: -75°C/+120°C
 Temperature Change Rate: 5°C/min.
 Humidity Range: % 5 - % 95 RH
 Pressure Range: 1 mbar-Environment



Conditioning Cabin - 5

Conditioning Cabin-6 can carry out frost and ice tests along with the temperature and humidity tests. System level tests can be executed at the cabin.

Cabin Volume: ~15 m³
 Maximum Load: 500 kg

Temperature Range: -75°C / +150°C
 Temperature Change Rate: 5°C / min.
 Humidity Range: %5 - %98 RH

• Icing-Freezing Water Temperature: 3°C-Environment

• Maximum Ice Thickness: ~ 50 cm



Conditioning Cabin - 6



Conditioning Cabin-7 can conduct temperature and humidity tests, system-level and sub-system level tests can be carried out at the cabin.

Cabin Volume: ~1.5 m³
 Maximum Load: 250 kg

Temperature Range: -80°C / +180°C
 Temperature Change Rate: 5°C / min.

• Humidity Range: %10 - % 98 RH



Conditioning Cabin - 7

Conditioning Cabin-8 can conduct temperature and humidity tests and system level tests can be executed at the cabin.

Cabin Volume: ~15 m³
 Maximum Load: 500 kg

Temperature Range: -70°C / +150°C
 Temperature Change Rate: 5°C / min.
 Humidity Range: %5 - %95 RH



Conditioning Cabin - 8



Conditioning Cabin-9 is capable of performing rapid heating/cooling conditioning tests.

Cabin Volume: ~0.5 m³
 Maximum Load: 80 kg

• Temperature Range: -70°C / +180°C

•Temperature Change Rate: 15°C/min. (Heating)

6°C/min. (Cooling)



Conditioning Cabin - 9

Conditioning Cabin-10 is capable of running temperature tests.

Cabin Volume: ~0.5 m³
 Maximum Load: 80 kg

• Temperature Range: -75°C / +180°C

• Temperature Change Rate: 3.7°C / min. (Heating)

2 °C / min. (Cooling)



Conditioning Cabin - 10



Conditioning Cabin-11 can perform temperature and humidity tests.

• Maximum Load: 80 kg

• Temperature Range: -75°C / +180°C

• Temperature Change Rate: 3.7°C / min. (Heating)

2 °C / min. (Cooling)

• Humidity Range: %10 - %98 RH



Conditioning Cabin - 11

Conditioning Cabin-12 can run temperature and humidity tests.

• Cabin Volume: ~1.1 m³

• Maximum Volume: 80 kg

• Temperature Range: -70°C / +180°C

• Sıcaklık Değişim Hızı: 3°C / min.

• Nem Aralığı: %10 - %95 RH



Conditioning Cabin - 12

#### PORTABLE CONDITIONING CABIN - 1 and PORTABLE CONDITIONING CABIN - 2

Portable Conditioning Cabin-1 and Portable Conditioning Cabin-2 have the capability to perform low and high temperature tests and are used for the conditioning of external test cabins.

• Cabin Volume: ~8 m³ (Per Device)

Minimum Temperature: -70°CMaximum Temperature: 110°C



Portable Conditioning Cabin - 1 And Portable Conditioning Cabin - 2

#### NATIONAL AND INTERNATIONAL CERTIFICATES



#### NATIONAL AND INTERNATIONAL CERTIFICATES



# **ROKETSAN ROKET SANAYİ VE TİCARET A.S.**

KEMALPAŞA MAH. ŞEHİT YÜZBAŞI ADEM KUTLU SOK. NÖ: 21 ELMADAĞ, ANKARA, TÜRKİYE BU ÇOK SAHALI BİR SERTİFİKADIR, İLAVE SAHA DETAYLARI, BU SERTİFİKANIN EKINDE BELİRTİLMİŞTİR.

Bureau Veritas Belgelendirme Holding SAS – İngiltere Şubesi yukarıda adı geçen kuruluşun, Yönetim Sisteminin aşağıda detayları belirtilen Yönetim Standardı gereklerine uygunluğunu değerlendirmiş olup, onaylamaktadır. Standart

# ISO 9001:2015

Belgelendirme Kapsamı

ROKET VE FÜZE SİSTEMLERİ İÇİN MOTOR, HARP BAŞLIĞI, ARAYICI BAŞLIK, TAPA VE ATEŞLEYİCİLER, GÜDÜM/NAVİGASYON, KONTROL BİRİMLERİ İLE FIRLATMA PLATFORMLARI VE YER DESTEK DONANIMI VE BUNLARA AİT YAZILIM VE ALT SİSTEM MEKANİK, ELEKTRONİK, PLASTİK PARÇALARIN TASARIMI, ÜRETİMİ, MONTAJI, TESTLERİ, HER TÜRLÜ BALİSTİK KORUMA SİSTEMLERİNİN ÜRETİMİ. TESTLERİ VE ASKERİ PATLAYICILAR VE PİROTEKNİK MALZEMELER İÇİN HER CİNS TAPALARIN TASARIMI, ÜRETİMİ, MONTAJI VE TESTLERİ İLE HAVA YASTIĞI YAKITI ÜRETİMİ, TESTLERİ, DIŞ TİCARET, GÜMRÜKLEME, YÖNETİM VE İDARİ ORGANİZASYON FAALİYETLERİ İLE BU FAALİYETLERLE İLİŞKİLİ İŞLEMLERİNİ VE BUNLARA BAĞLI ÜRETİM VE HİZMET SUNUMLARI

İlk Döngü Başlangıç Tarihi: 21 Haziran 2019

Önceki Döngü Geçerlilik Tarihi: U/D\*

Belgelendirme / Yeniden Belgelendirme Denetim Tarihi: 29 Mart 2019

Belgelendirme / Yeniden Belgelendirme Döngüsü Başlangıç Tarihi: 21 Haziran 2019

Kuruluşun yönetim sistemi, standardın yeterliliklerini karşılamaya devam ettiği sürece bu sertifika 20 Haziran 2022 tarihine kadar geçerlidir.

Sertifika Numarası: TR008128 Sürüm No: 1 Revizyon Tarihi: 21 Haziran 2019









**IBRAHIM TAGAY** BVCH SAS İngiltere Şubesi adına imzalayan

Sertifikasyon 5<sup>th</sup> floor, 66 Prescot Street, London, E1 8HG, Birleşik Krallık Lokal Ofis: Esas Maltepe Ofispark Altayçeşme Mah, Çamlı Sok. No: 21 Kat: 8 34843 Maltepe, İstanbul, Türkiye Belge kapsamı ve ilgili standardın gerekliliklerinin uygulanabilirliği ile ilgili ayrıntılı bilgiler, belgelendirme kurulusundan temin edilebilinir.

Belge geçerliliğini, +90 216 518 40 50 telefon numarasından teyid edebilirsiniz. BV M 08 Rev A01

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March 01, 2019



#### ROKETSAN ROKET SANAYİ VE TİCARET A.Ş.

KEMALPAŞA MAH. ŞEHİT YÜZBAŞI ADEM KUTLU SOK. NO: 21 ELMADAĞ, ANKARA, TÜRKİYE

BU ÇOK SAHALI BİR SERTİFİKADIR, İLAVE SAHA DETAYLARI, BU SERTİFİKANIN EKİNDE BELİRTİLMİŞTİR.

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#### ISO 45001:2018

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İlk Döngü Başlangıç Tarihi: 21 Haziran 2019

Önceki Döngü Geçerlilik Tarihi: U/D\*

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Belgelendirme / Yeniden Belgelendirme Döngüsü Başlangıç Tarihi: 21 Haziran 2019

Kuruluşun yönetim sistemi, standardın yeterliliklerini karşılamaya devam ettiği sürece bu sertifika 20 Haziran 2022 tarihine kadar geçerlidir.

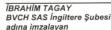
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#### NATIONAL AND INTERNATIONAL CERTIFICATES



# ROKETSAN ROKET SANAYİ VE TİCARET A.Ş.

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#### ISO 14001:2015

Belgelendirme Kapsamı

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İlk Döngü Başlangıç Tarihi: 21 Haziran 2019

Önceki Döngü Geçerlilik Tarihi: U/D\*

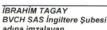
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Belgelendirme / Yeniden Belgelendirme Döngüsü Başlangıç Tarihi: 21 Haziran 2019

Kuruluşun yönetim sistemi, standardın yeterliliklerini karşılamaya devam ettiği sürece bu sertifika 20 Haziran 2022 tarihine kadar geçerlidir.

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March 01, 2019





### **ROKETSAN ROKET SANAYİİ VE TİCARET A.Ş.**

MERKEZ: KEMALPAŞA MAH. ŞEHİT YÜZBAŞI ADEM KUTLU SOK. NO: 21 06780 ELMADAĞ, ANKARA, TÜRKİYE

BU ÇOK SAHALI BİR SERTİFİKADIR, İLAVE SAHA DETAYLARI, BU SERTİFİKANIN EKİNDE BELİRTİLMİŞTİR.

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Belgelendirme Kapsamı

BİLGİ GÜVENLİĞİ YÖNETİM SİSTEMİ, GÜMRÜK VE DIŞ TİCARET İŞLEMLERİNİ VE BU İŞLEMLERİNE İLİŞKİN LOJISTİK, DEPOLAMA, MUHASEBE, FİNANS VE BİLGİ İŞLEM FAALİYETLERİNİN BİLGİ VARLIKLARI İLE BU VARLIKLARI KORUMAK AMACIYLA KULLANDIĞI GÜVENLİK ÖNLEMLERINI KAPSAR

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